

Petroleum Refining And Petrochemical Processes

A modern reference to the principles, operation, and applications of the most important compressor types Thoroughly addressing process-related information and a wider variety of the major compressor types of interest to process plants, Compressors and Modern Process Applications uniquely covers the systematic linkage of fluid processing machinery to the processes they serve. This book is a highly practical resource for professionals responsible for purchasing, servicing, or operating compressors. It describes the main features of over 300 petrochemical and refining schematics and associated process descriptions involving compressors and expanders in modern industry. The organized presentation of this reference covers first the basics of compressors and what they are, and then progresses to important operational and process issues. It then explains the underlying principles, operating modes, selection issues, and major hardware elements for compressors. Topics include double-acting positive displacement compressors, rotary positive displacement compressors, understanding centrifugal process gas compressors, power transmission and advanced bearing technology, centrifugal compressor performance, gas processing and turbo-expander applications, and compressors typically found in

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petroleum refining and other petrochemical processes. Suitable for plant operation personnel, machinery engineering specialists, process engineers, as well as undergraduate students of this subject, this book's special features include: * Flow schematics of modern process units and processes used in gas transport, gas conditioning, petrochemical manufacture, and petroleum refining * Listings of licensors for each process on the flow schematics * Identification of each process flow schematic of compressors, cryogenic, and hot gas expanders at their respective locations * Important overview of surge control, estimating compressor performance, applications for air separation and gas processing plants, petroleum refinery issues, and important criteria that govern compressor selection and application Placing hundreds of associated process flow schematics at the fingertips of professionals and students, author and industry expert Heinz Bloch facilitates comprehension of the workings of various petrochemical, oil refining, and product upgrading processes that are served by compressors.

As feedstocks to refineries change, there must be an accompanying change in refinery technology. This means a movement from conventional means of refining heavy feedstocks using (typically) coking technologies to more innovative processes that will coax the last drips of liquid fuels from the feedstock. This book

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presents the evolution of refinery processes during the last century and as well as the means by which refinery processes will evolve during the next three-to-five decades. Chapters contain material relevant to (1) comparisons of current feedstocks with heavy oil and bio-feedstocks; (2) evolution of refineries since the 1950s, (3) properties and refinability of heavy oil and bio-feedstocks, (4) thermal processes vs. hydroprocesses, and (5) evolution of products to match the environmental market. Process innovations that have influenced refinery processing over the past three decades are presented, as well as the relevant patents that have the potential for incorporation into future refineries. •

Comparison of current feedstocks with heavy oil and bio-feedstocks. • Evolution of refineries over the past three decades. • Properties and refinability of heavy oil and bio-feedstocks. • Thermal processes vs. Hydroprocesses. • Evolution of products to match the environmental market. Investigates the engineering and plant design challenges presented by heavy oil and bio-feedstocks Explores the legislative and regulatory climate, including increasingly stringent environmental requirements Examines the trade-offs of thermal processes vs. hydroprocesses For four decades, Petroleum Refining has guided thousands of readers toward a reliable understanding of the field, and through the years has become the standard text in many schools and universities around the world offering

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petroleum refining classes, for self-study, training, and as a reference for industry professionals. The sixth edition of this perennial bestseller continues in the tradition set by Jim Gary as the most modern and authoritative guide in the field. Updated and expanded to reflect new technologies, methods, and topics, the book includes new discussion on the business and economics of refining, cost estimation and complexity, crude origins and properties, fuel specifications, and updates on technology, process units, and catalysts. The first half of the book is written for a general audience to introduce the primary economic and market characteristics of the industry and to describe the inputs and outputs of refining. Most of this material is new to this edition and can be read independently or in parallel with the rest of the text. In the second half of the book, a technical review of the main process units of a refinery is provided, beginning with distillation and covering each of the primary conversion and treatment processes. Much of this material was reorganized, updated, and rewritten with greater emphasis on reaction chemistry and the role of catalysis in applications. *Petroleum Refining: Technology, Economics, and Markets* is a book written for users, the practitioners of refining, and all those who want to learn more about the field. The fourth edition of Ludwig's *Applied Process Design for Chemical and Petrochemical Plants, Volume Three* is a core reference for chemical, plant, and

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process engineers and provides an unrivalled reference on methods, process fundamentals, and supporting design data. New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers, double pipe heat exchangers and air coolers. Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition, along with batch heating and cooling of process fluids, process integration, and industrial reactors. The book also looks at the troubleshooting of process equipment and corrosion and metallurgy. Assists engineers in rapidly analyzing problems and finding effective design methods and mechanical specifications Definitive guide to the selection and design of various equipment types, including heat exchanger sizing and compressor sizing, with established design codes Batch heating and cooling of process fluids supported by Excel programs

In Chemistry of Petrochemical Processes, readers find a handy and valuable source of information containing insights into petrochemical reactions and products, process technology, and polymer synthesis. The book reviews and describes the reactions and processes involved in transforming petroleum-based hydrocarbons into the chemicals that form the basis of the multi-billion dollar petrochemical industry. In addition, the book includes information on new process

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developments for the production of raw materials and intermediates for petrochemicals that have surfaced since the book's first edition. Provides a quick understanding of the chemical reactions associated with oil and gas processing
Contains insights into petrochemical reactions and products, process technology, and polymer synthesis

The petrochemical industry is a scientific and engineering field that encompasses the production of a wide range of chemicals and polymers. The purpose of this book is not only to provide a follow-on to form the later chapters of the highly successful Chemistry and Technology of Petroleum 5th Edition but also provides a simplified approach to a very diverse chemical subject dealing with the chemistry and technology of various petroleum and petrochemical process.

Following from the introductory chapters, this book provides the readers with a valuable source of information containing insights into petrochemical reactions and products, process technology, and polymer synthesis. Provides readers with a valuable source of information containing insights into petrochemical reactions and products, process technology, and polymer synthesis Introduces the reader to the various petrochemical intermediates are generally produced by chemical conversion of primary petrochemicals to form more complicated derivative products The reactions and processes involved in transforming petroleum-based

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hydrocarbons into the chemicals that form the basis of the multi-billion dollar petrochemical industry are reviewed and described The book includes information on new process developments for the production of raw materials and intermediates for petrochemicals Includes a description of the origin of the raw materials for the petrochemicals industry – including an overview of the coal chemicals industry

Includes topics not found together in books on petroleum processing: economics, automation, process modeling, online optimization, safety, environmental protection Combines overviews of petroleum composition, refinery processes, process automation, and environmental protection with comprehensive chapters on recent advances in hydroprocessing, FCC, lubricants, hydrogen management Gives diverse perspectives, both geographic and topical, because contributors include experts from eight different countries in North America, Europe and Asia, representing oil companies, universities, catalyst vendors, process licensors, consultants and engineering contractors

Refineries must not only adapt to evolving environmental regulations for cleaner product specifications and processing, but also find ways to meet the increasing demand for petroleum products, particularly for liquid fuels and petrochemical feedstocks. The Chemistry and Technology of Petroleum, Fourth Edition offers a 21st century perspective

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Modern Petrochemical Technology A text that explores the essence of petrochemicals and petrochemical technology Modern Petrochemical Technology: Methods, Manufacturing and Applications is a comprehensive resource that provides an overview of the uses for common petrochemical building blocks, a review of the marketplaces, and offers a survey of the technology used to make the key petrochemical building blocks. The book contains both critical information the technologies used to produce petrochemicals, how the various petrochemicals are applied in industry, and provides illustrative examples and problems designed to reinforce the learning about the basic science, engineering, and use of petrochemicals. The book explores three separate petrochemical building block—olefin complexes, aromatic complexes and synthesis gas complexes—and examines the “interconnected” nature of these building blocks. The authors also include information on the olefins productions using steam cracking, paraffin dehydrogenation, and methanol to olefins technologies and describes various methods, commercial processes to produce aromatics such as benzene, toluene and xylene, and much more. This important book: Offers a guide to the critical information on petrochemical producing technologies Includes material on various petrochemicals from the industrial point-of-view Explores the separation processes, membrane technology, absorption technology, liquid-liquid extraction, and more Contains material from a team of noted experts Provides a survey of examples of commercialization applications of petrochemicals Written for chemical engineers, chemists in industry, membrane scientists, and process engineers, Modern Petrochemical Technology provides an overview of markets and uses for common petrochemical building blocks as well as includes a survey of the technology used to make the key petrochemical building blocks.

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A comprehensive review of the theory and practice of the simulation and optimization of the petroleum refining processes *Petroleum Refinery Process Modeling* offers a thorough review of how to quantitatively model key refinery reaction and fractionation processes. The text introduces the basics of dealing with the thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling. The authors - three experts on the topic - outline the procedures and include the key data required for building reaction and fractionation models with commercial software. The text shows how to filter through the extensive data available at the refinery and using plant data to begin calibrating available models and extend the models to include key fractionation sub-models. It provides a sound and informed basis to understand and exploit plant phenomena to improve yield, consistency, and performance. In addition, the authors offer information on applying models in an overall refinery context through refinery planning based on linear programming. This important resource: -Offers the basic information of thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling -Uses the key concepts of fractionation lumps and physical properties to develop detailed models and workflows for atmospheric (CDU) and vacuum (VDU) distillation units -Discusses modeling FCC, catalytic reforming and hydroprocessing units Written for chemical engineers, process engineers, and engineers for measurement and control, this resource explores the advanced simulation tools and techniques that are available to support experienced and aid new operators and engineers.

A comprehensive textbook on petrochemical conversion processes for petroleum and natural gas fractions as produced by refinery operations This innovative textbook provides essential

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links between the chemical sciences and chemical technology, between petrochemistry and hydrocarbon technology. The book brings alive key concepts forming the basis of chemical technology and presents a solid background for innovative process development. In all chapters, the processes described are accompanied by simplified flow schemes, encouraging students to think in terms of conceptual process designs. Petrochemistry: Petrochemical Processing, Hydrocarbon Technology and Green Engineering introduces students to a variety of topics related to the petrochemical industry, hydrocarbon processing, fossil fuel resources, as well as fuels and chemicals conversion. The first chapter covers the fundamentals and principals for designing several of the processes in the book, including discussions on thermodynamics, chemical kinetics, reactor calculations, and industrial catalysts. The following chapters address recent advances in hydrocarbon technology, energy technology, and sources of hydrocarbons. The book then goes on to discuss the petrochemical industry based on four basic pillars, all derived from petroleum and natural gas: Production of lower alkenes; other sources of lower alkenes; petrochemicals from C₂-C₃ alkenes Production of BTX aromatics; chemicals from BTX aromatics C₁ technology Diversification of petrochemicals The growing importance of sustainable technology, process intensification and addressing greenhouse gas emissions is reflected throughout the book. Written for advanced students working in the areas of petrochemistry, hydrocarbon technology, natural gas, energy materials and technologies, alternative fuels, and recycling technologies the book is also a valuable reference for industrial practitioners in the oil and gas industry.

There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. With so many

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changes over the last few decades in equipment and processes, petroleum refining is almost a living document, constantly needing updating. With no new refineries being built, companies are spending their capital re-tooling and adding on to existing plants. Refineries are like small cities, today, as they grow bigger and bigger and more and more complex. A huge percentage of a refinery can be changed, literally, from year to year, to account for the type of crude being refined or to integrate new equipment or processes. This book is the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area. Besides covering topics like catalytic cracking, hydrocracking, and alkylation, this volume has chapters on waste water treatment and the economics of managing or commissioning the design of a petroleum refinery. Found only in this volume is material on operating a jointly owned and operated refinery. (Over the last decade, the ownership of many refineries has shifted to small companies, from the large, integrated companies. Because of this shift, many refineries are now jointly owned and operated.) Filled with handy process flow diagrams, this volume is the only reference that a chemical engineer or process manager in a petroleum refinery needs for answers to everyday process and operations questions. * Covers the technologies and operations of petroleum refineries * Provides material on operating a jointly owned and operated refinery * Gives readers a comprehensive introduction to petroleum

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refining, as well as a full reference to engineers in the field

Fundamentals of Petroleum Refining presents the fundamentals of thermodynamics and kinetics, and it explains the scientific background essential for understanding refinery operations. The text also provides a detailed introduction to refinery engineering topics, ranging from the basic principles and unit operations to overall refinery economics. The book covers important topics, such as clean fuels, gasification, biofuels, and environmental impact of refining, which are not commonly discussed in most refinery textbooks. Throughout the source, problem sets and examples are given to help the reader practice and apply the fundamental principles of refining. Chapters 1-10 can be used as core materials for teaching undergraduate courses. The first two chapters present an introduction to the petroleum refining industry and then focus on feedstocks and products. Thermophysical properties of crude oils and petroleum fractions, including processes of atmospheric and vacuum distillations, are discussed in Chapters 3 and 4. Conversion processes, product blending, and alkylation are covered in chapters 5-10. The remaining chapters discuss hydrogen production, clean fuel production, refining economics and safety, acid gas treatment and removal, and methods for environmental and effluent treatments. This source can serve both professionals and students (on undergraduate and graduate levels) of Chemical and Petroleum Engineering, Chemistry, and Chemical Technology. Beginners in the engineering field, specifically in the oil and gas industry, may also find this book invaluable. Provides balanced coverage of fundamental and operational topics Includes spreadsheets and process simulators for showing trends and simulation case studies Relates processing to planning and management to give an integrated picture of refining

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This fully revised resource presents the latest technologies and processes for petroleum refining from the world's leading producers. Handbook of Petroleum Refining Processes has become a key reference in the chemical and petroleum engineering markets. The book is unique in that it presents licensable technologies for the refining of petroleum and production of environmentally acceptable fuels and petrochemical intermediates. The new edition covers the gamut of global refining technologies in light of recent changes to the sources of these fuels, as well as the most up-to-date global environmental regulations. Contributions come from such major licensors of petroleum refining technology as UOP, Inc., Shell, ExxonMobil Research and Engineering Company (EMRE), Chevron Lummus Global, Phillips 66, Belco, BP, and others. The new edition shifts its emphasis to accommodate the increased production of shale gas and shale oil which is changing the overall mix of hydrocarbon feeds. Declining conventional crude production and the need for regional energy independence continues to drive demand to use lower-cost, alternate feedstocks such as coal, shale oil, and heavy crude. To use alternate feedstocks in existing refineries, many processes need to be modified. The increase in diesel demand and stricter fuel specifications is driving refiners to look for ways to produce higher yields from existing assets. The book reflects these factors, plus the increase in residue

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conversion; hydrocracking evolving as a primary conversion process; and hydrotreating increasing as a way to treat virgin and cracked middle distillate streams. Offers detailed description of process chemistry and thermodynamics and product by-product specifications of plants Contributors are drawn from the largest petroleum producers in the world, including Chevron, Shell, ExxonMobil, and UOP Covers the very latest technologies in the field of petroleum refining processes and the shift toward shale gas and oil A complete listing and explanation of licensable global technologies for the refining of petroleum and the production of environmentally acceptable fuels and petrochemical intermediates Provides product-by-product specifications and process economics – capital investment annualized capital costs and the price range for each product Focuses on the use of catalysis in the Oil Refineries and in the Petrochemical Industries with particular reference to understanding the basic processes, development of appropriate catalysts, their characterization techniques, and laboratory scale studies on important chemical reactions having relevance to the Petroleum Industry.

Sets forth the many technical procedures involved in refining. Included are a new chapter on simple and complex refineries, and a revised chapter on gasoline blending, including current information on alcohol blending components.

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Separation processes—or processes that use physical, chemical, or electrical forces to isolate or concentrate selected constituents of a mixture—are essential to the chemical, petroleum refining, and materials processing industries. In this volume, an expert panel reviews the separation process needs of seven industries and identifies technologies that hold promise for meeting these needs, as well as key technologies that could enable separations. In addition, the book recommends criteria for the selection of separations research projects for the Department of Energy's Office of Industrial Technology.

The supply of petroleum continues to dwindle at an alarming rate, yet it is the source of a range of products- from gasoline and diesel to plastic, rubber, and synthetic fiber. Critical to the future of this commodity is that we learn to use it more judiciously and efficiently. *Fundamentals of Petroleum and Petrochemical Engineering* provides a holi

This extensively updated second edition of the already valuable reference targets research chemists and engineers who have chosen a career in the complex and essential petroleum industry, as well as other professionals just entering the industry who seek a comprehensive and accessible resource on petroleum processing. The handbook describes and discusses the key components and processes that make up the petroleum refining industry. Beginning with the

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basics of crude oils and their nature, it continues with the commercial products derived from refining and with related issues concerning their environmental impact. More in depth coverage of many topics previously covered in the first edition, such as hydraulic fracturing or fracking as it is often termed, help ensure this reference remains a relevant and up-to-date resource. At its core is a complete overview of the processes that make up a modern refinery, plus a brief history of the development of processes. Also described in detail are design techniques, operations and in the case of catalytic units, the chemistry of the reaction routes. These discussions are supported by calculation procedures and examples, which enable readers to use today's simulation-software packages. The handbook also covers off-sites and utilities, as well as environmental and safety aspects relevant to the industry. The chapter on refinery planning covers both operational planning and the decision making procedures for new or revamped processes. Major equipment used in the industry is reviewed along with details and examples of the process specifications for each. An extensive glossary and dictionary of the terms and expressions used in petroleum refining, plus appendices supplying data such as converging factors and selected crude oil assays, as well as an example of optimizing a refinery configuration using linear programming are all included to aid the reader. The 2nd edition of the

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Handbook of Petroleum Processing is an indispensable desk reference for chemists and engineers as well as an essential part of the libraries of universities with a chemical engineering faculty and oil refineries and engineering firms performing support functions or construction.

Petroleum refiners must face billion-dollar investments in equipment in order to meet ever-changing environmental requirements. Because the design and construction of new processing units entail several years' lead time, refiners are reluctant to commit these dollars for equipment that may no longer meet certain conditions when the units come on stream. Written by experts with both academic and professional experience in refinery operation, design, and evaluation, *Petroleum Refining Technology and Economics, Fifth Edition* is an essential textbook for students and a vital resource for engineers. This latest edition of a bestselling text provides updated data and addresses changes in refinery feedstock, product distribution, and processing requirements resulting from federal and state legislation. Providing a detailed overview of today's integrated fuels refinery, the book discusses each major refining process as they relate to topics such as feedstock preparation, operating costs, catalysts, yields, finished product properties, and economics. It also contains end-of-chapter problems and an ongoing case study.

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This volume describes the characteristics of processes used in petroleum refining: upgrading light fractions (reforming and isomerization), converting distillates (catalytic cracking, hydrocracking, and associated equipment), converting residues (visbreaking, coking hydroconversion), and reducing air and water pollution (white product sweetening, acid gas, stack gas, and waste water treatment). This book is available in French Under the title "le raffinage du pétrole. Tome 3. Procédés de transformation". Contents : 1. Introduction. 2. Basic principles governing chemical changes. 3. Industrial catalysts. 4. Catalytic reforming. 5. Catalytic cracking. 6. Isomerization of light paraffins. 7. Aliphatic alkylation. 8. Olefin etherification. 9. Oligomerization. 10. Hydrocracking. 11. Visbreaking of residues. 12. Coking. 13. Residue hydroconversion. 14. Hydrogen production. 15. White products refining by sweetening. 16. Hydrotreating. 17. Acid gas treatment. 18. Desulfurization of stack gases. 19. Water treatment. References. Index.

This book is targeted to benefit the diploma in engineering students. Degree in engineering students (B.Tech-Chemical Engineering, Petroleum Engineering, Petrochemical Engineering, Aeronautical Engg., AMIE, AMIICHE, students etc. M. Tech students of various disciplines pursuing courses on petroleum refining. Faculty members/ teaching staff of engineering college/IIT's/NIT"s etc. Practicing

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petroleum engineers/consultants/refiners in various private sector/public sector undertakings, state/central government departments, NGO's etc. Students of foreign universities of developing countries pursuing diploma/degree/postgraduate courses in various engineering disciplines having a paper in petroleum refinery engineering.?

Petroleum refining and the petrochemical industry play an important role in the current world economy. They provide the platform to convert basic raw materials into many essential products, ranging from transportation fuels (such as gasoline, jet fuel, diesel, and gas oil) to basic and intermediate materials for petrochemical industries and many other valuable chemical products. *Advanced Catalysis Processes in Petrochemicals and Petroleum Refining: Emerging Research and Opportunities* is an essential comprehensive research publication that provides knowledge on refining processes that could be integrated by the petrochemical industry and discusses how to integrate refining products with petrochemical industries through the use of new technologies. Featuring a range of topics such as biofuel production, environmental sustainability, and biorefineries, this book is ideal for engineers, chemists, industry professionals, policymakers, researchers, academicians, and petrochemical companies.

Clearly divided into three main sections, this practical book familiarizes readers

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with the area of planning in petroleum refining and petrochemical industry, while introducing several planning and modeling strategies encompassing single site refinery plants, multiple refinery networks, petrochemical networks, and refinery and petrochemical planning systems. It equally provides an insight into possible research directions and recommendations for the area of refinery and petrochemical planning. Furthermore, several appendices are included to explain the general background necessary, including stochastic programming, chance constraint programming, and robust optimization. For engineers and managers working in the petroleum industry as well as academic researchers in production, logistics, and supply chain management.

Leveraging Synergies Between Refining and Petrochemical Processes provides a detailed description of the interfaces and connections between crude oil refining and petrochemicals. It offers a view of global and regional markets and economic opportunities for synergies between these sectors. Features: Shows a global and regional market outlook for crude oil refining and petrochemical sectors Explores economic and market opportunities for taking advantage of the synergies between both sectors Analyzes the technical challenges and opportunities that come with these synergies Gives an outlook and prediction of what companies will be able to achieve in the mid-term future Provides

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introductory and explanatory material as well as in-depth insight into future technology and market developments This book serves as a reference for professionals in chemical engineering, oil and gas engineering, and industrial chemistry. It aims to help engineers and industry professionals understand the challenges and the potential benefits of developing expansion or optimization projects that may bridge the gap between refining and petrochemicals.

Supported by numerous illustrations and references, this book describes the chemistry and physics that occur during the refinery operations, and how the properties of petroleum can be translated into predictability in refinery scenarios. The chapters discuss such topics as: the composition of petroleum, petroleum analysis and evaluation; metals and heteroatoms in petroleum; asphaltenes and the structure of petroleum, thermal chemistry of petroleum constituents; heavy oil upgrading processes; hydrocracking reactions, catalysts, and processes; and instability and incompatibility of petroleum products.

Petroleum refining involves refining crude petroleum as well as producing raw materials for the petrochemical industry. This book covers current refinery processes and process-types that are likely to come on-stream during the next three to five decades. The book includes (1) comparisons of conventional feedstocks with heavy oil, tar sand bitumen, and bio-feedstocks; (2) properties

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and refinability of the various feedstocks; (3) thermal processes versus hydroprocesses; and (4) the influence of refining on the environment.

* Offers detailed description of process chemistry and thermodynamics and product by-product specifications of plants * Contributors are drawn from the largest petroleum producers in the world, including Chevron, Mobil, Shell, Exxon, UOP, and Texaco * Covers the very latest technologies in the field of petroleum refining processes * Completely updated 3rd Edition features 50% all new material

This book addresses corrosion problems and their solutions at facilities in the oil refining and petrochemical industry, including cooling water and boiler feed water units. Further, it describes and analyzes corrosion control actions, corrosion monitoring, and corrosion management. Corrosion problems are a perennial issue in the oil refining and petrochemical industry, as they lead to a deterioration of the functional properties of metallic equipment and harm the environment – both of which need to be protected for the sake of current and future generations. Accordingly, this book examines and analyzes typical and atypical corrosion failure cases and their prevention at refineries and petrochemical facilities, including problems with: pipelines, tanks, furnaces, distillation columns, absorbers, heat exchangers, and pumps. In addition, it describes naphthenic acid corrosion, stress corrosion cracking, hydrogen damages, sulfidic corrosion, microbiologically induced corrosion, erosion-corrosion, and corrosion fatigue occurring at refinery units. At last, fouling, corrosion and cleaning are discussed in this book.

Written by an author with over 38 years of experience in the chemical and petrochemical

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process industry, this handbook will present an analysis of the process steps used to produce industrial hydrocarbons from various raw materials. It is the first book to offer a thorough analysis of external factors effecting production such as: cost, availability and environmental legislation. An A-Z list of raw materials and their properties are presented along with a commentary regarding their cost and availability. Specific processing operations described in the book include: distillation, thermal cracking and coking, catalytic methods, hydroprocesses, thermal and catalytic reforming, isomerization, alkylation processes, polymerization processes, solvent processes, water removal, fractionation and acid gas removal. Flow diagrams and descriptions of more than 250 leading-edge process technologies An analysis of chemical reactions and process steps that are required to produce chemicals from various raw materials Properties, availability and environmental impact of various raw materials used in hydrocarbon processing

Catalysis plays an increasingly critical role in modern petroleum refining and basic petrochemical industries as market demands for and specifications of petroleum and petrochemical products are continuously changing. As we enter the 21st century, new challenges for catalysis science and technology are anticipated in almost every field. Particularly, better utilization of petroleum resources and demands for cleaner transportation fuels are major items. It was against this background that the 2nd International Conference on Catalysts in Petroleum Refining and Petrochemical Industries was organized. The conference was attended by around 300 specialists in the catalysis field from both academia and industry from over 30 countries. It provided a forum for the exchange of ideas between scientists and engineers from the region with their counterparts from industrialized countries. The papers

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from the conference, which were carefully selected from around 100 submissions, were refereed in terms of scientific and technical content and format in accordance with internationally accepted standards. They comprise a mix of reviews providing an overview of selected areas, original fundamental research results, and industrial experiences.

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